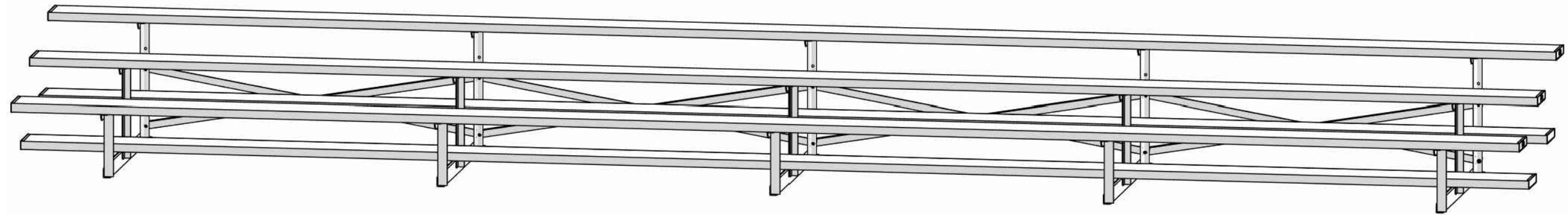


# NON-ELEVATED BLEACHER



**ALUMINUM 3 ROW x 27'-0" - NATIONAL REP SERIES**

MODEL  
**NR-0327GS**



2810 Sydney Road  
Plant City, Florida 33566  
Phone: 813-305-1415  
Fax: 813-305-1419  
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COVER SHEET  
3 ROW BLEACHER  
6" RISE / 10" SEAT

NR-0327GS  
OPTIONAL -MS (MUD SILL)  
OPTIONAL -RB (RUBBER BUMPER)

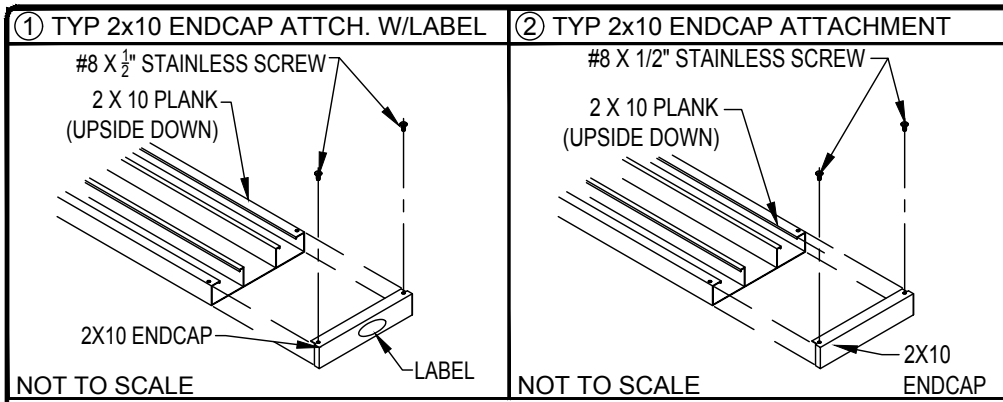
DRAWN BY  
MME  
CHECKED BY  
TLC  
DATE  
11/01/2016  
SCALE

JOB NO.

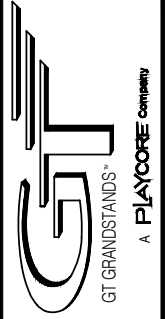
NR-0327GS  
DWG NO.

CS.1

CS.1 - COVER SHEET  
SP.1 - BLEACHER SEATING PLAN  
FB.1 - FRAME AND BRACING  
BA.1 - BLEACHER ASSEMBLY  
FP.1 - FOUNDATION PLAN



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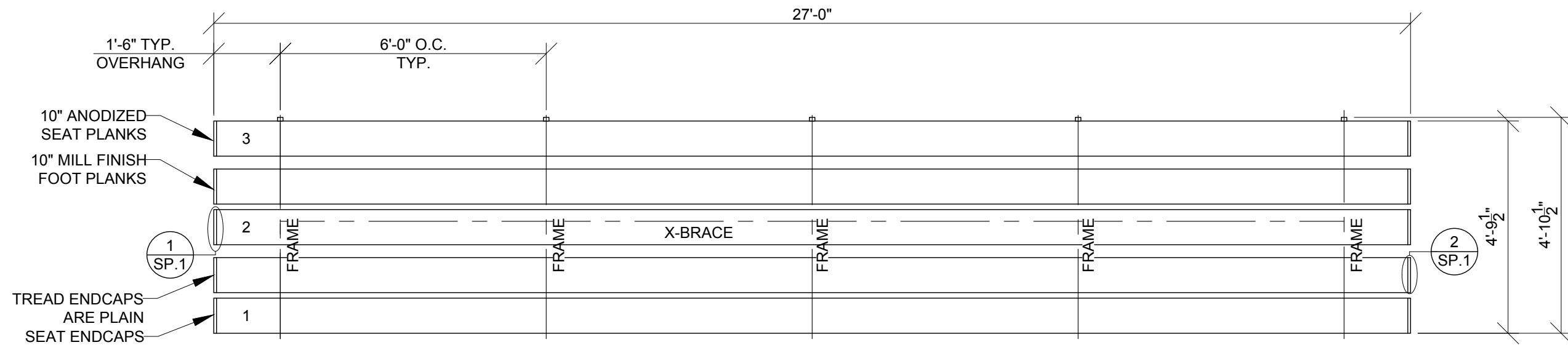
SEATING PLAN  
 3 ROW BLEACHER  
 6" RISE / 10" SEAT

NR-0327GS  
 NR SERIES

DRAWN BY  
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 DATE  
 11/01/2016  
 SCALE  
 3/8" = 1' - 0"  
 JOB NO.

NR-0327GS  
 DWG NO.

SP.1

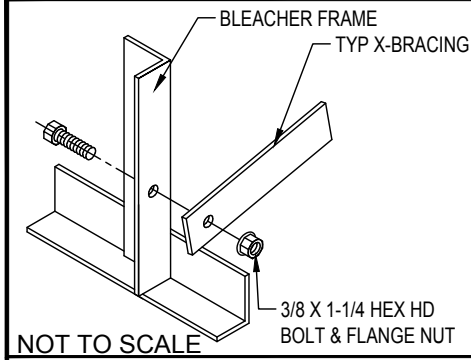


**SEATING PLAN**  
 SCALE: 3/8" = 1' - 0"

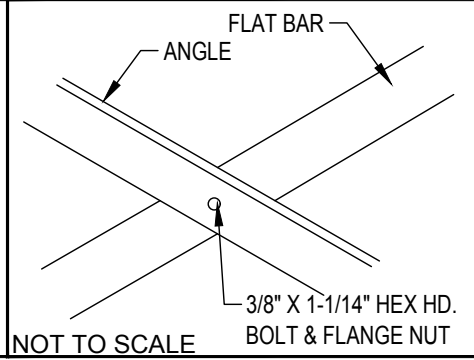
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
27	18.00	18.00	3	54
			<i>NET SEATS</i>	54
			<i>WHEELCHAIR SPACES</i>	0
			<b>TOTAL NET SEATING CAPACITY</b>	<b>54</b>
			<i>(BASED ON 18" PER SEAT)</i>	

LOCAL CODES AND SPECIFICATIONS WILL VARY FROM REGION TO REGION AND WILL ALSO CHANGE OVER TIME. IT IS THE BUYER'S RESPONSIBILITY TO CHECK LOCAL CODES FOR COMPLIANCE.

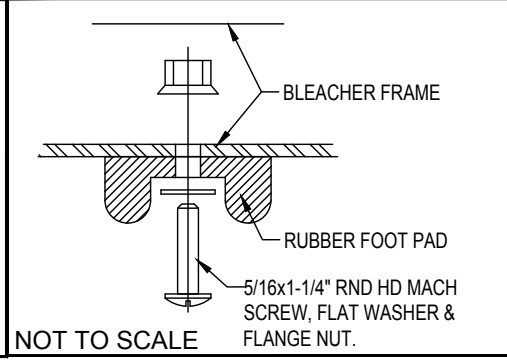
① TYP X-BRACE CONN. W/ 1/4" BOLT



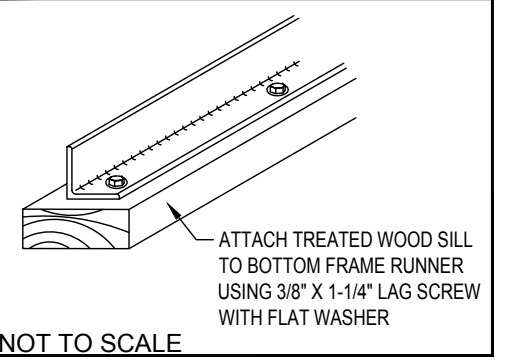
② TYP X-BRACE CONN. W/ 1/4" BOLT



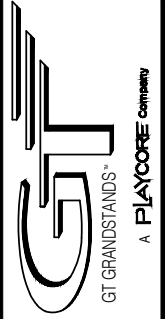
○ RUBBER FOOT PAD ATTACH. DETAIL



○ (OPTIONAL) MUD SILL ATTACHMENT



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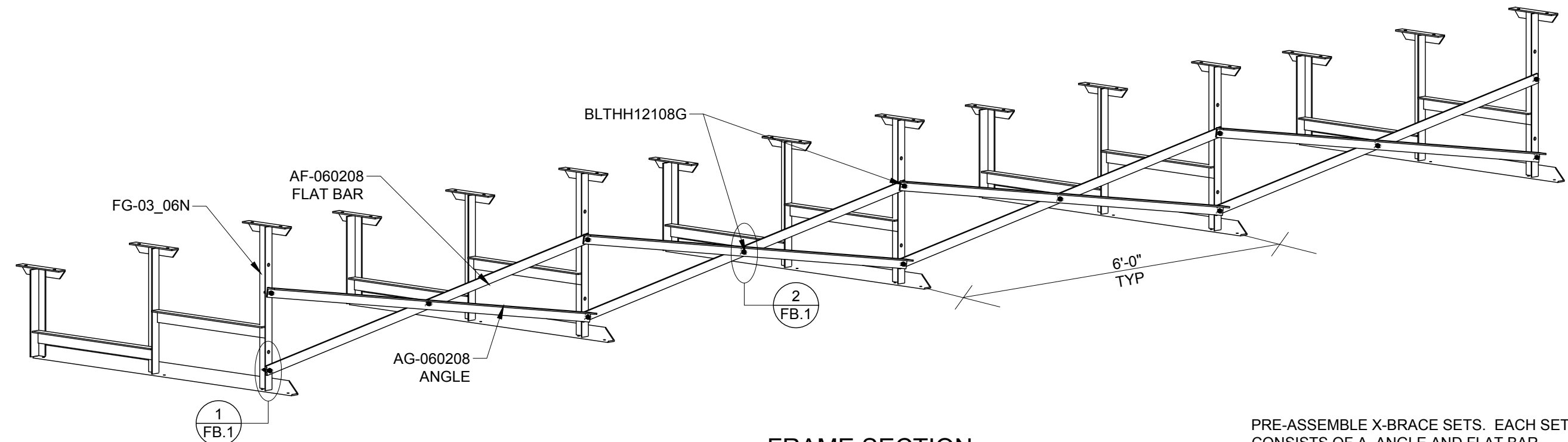
FRAME AND BRACING  
3 ROW BLEACHER  
6" RISE / 10" SEAT

NR-0327GS  
OPTIONAL -MS (MUD SILL)  
OPTIONAL -RB (RUBBER BUMPERS)

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DWG NO.

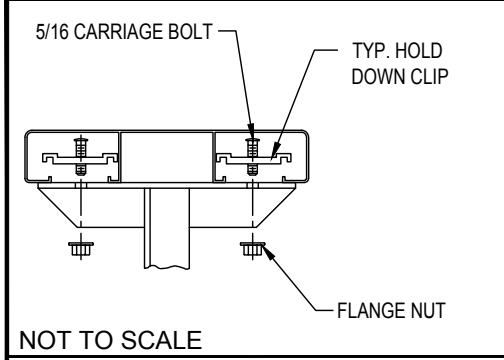
FB.1



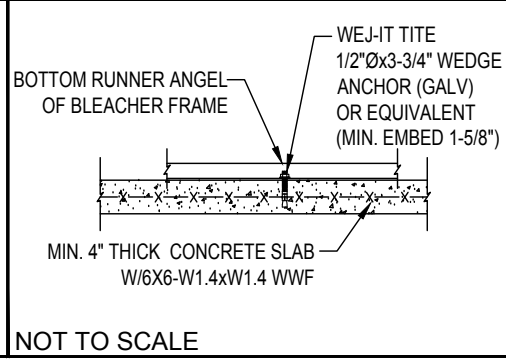
**FRAME SECTION**  
SCALE: NTS

PRE-ASSEMBLE X-BRACE SETS. EACH SET CONSISTS OF A ANGLE AND FLAT BAR. PLACE THE PIECES TOGETHER AT THE FLAT SIDE AND CONNECT USING A 3/8" X 1 1/4 HEX BOLT & FLANGE NUT.

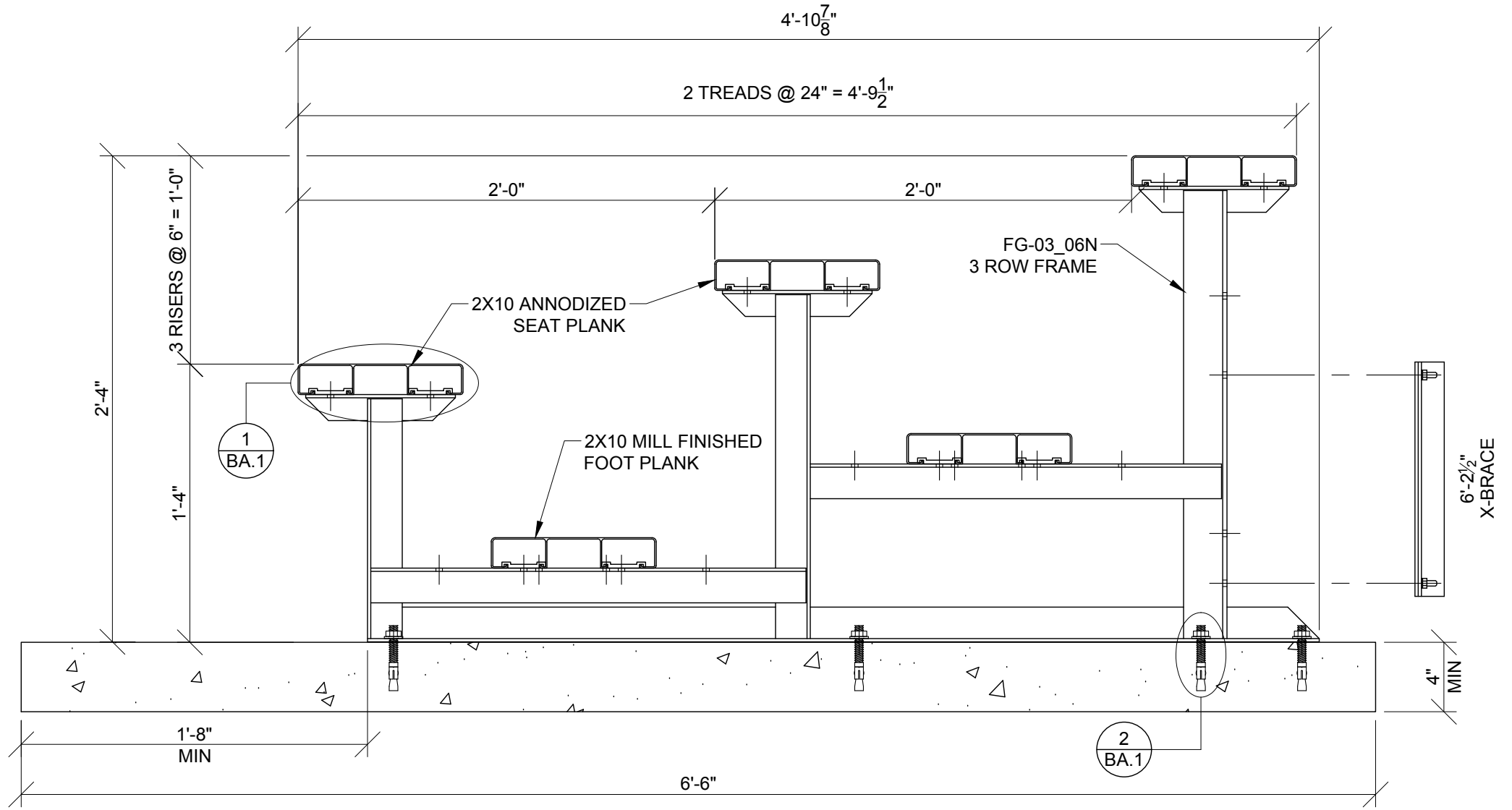
① TYP 2x10 PLANK ATTACHMENT



② OPTIONAL ANCHOR WEDGE DETAIL\*



NOTE: LEAVE FLANGE NUT LOOSE UNTIL CLIPS HAVE BEEN SECURED TO PLANKS.

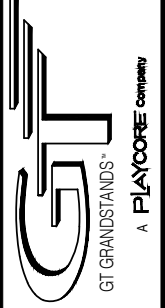


**BLEACHER ASSEMBLY**  
SCALE: 1 1/2" = 1' - 0"

\*CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.



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BLEACHER ASSEMBLY  
3 ROW BLEACHER  
6" RISE / 10" SEAT

NR-0327GS  
(OPTIONAL CONCRETE FOUNDATION)  
NR SERIES

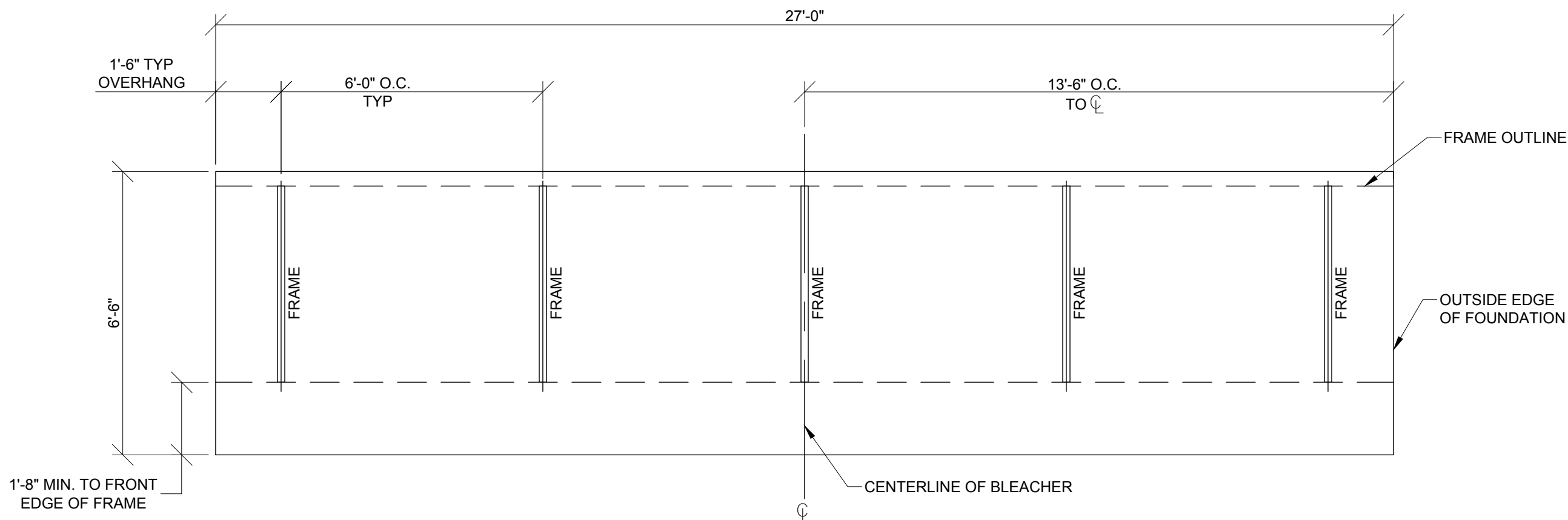
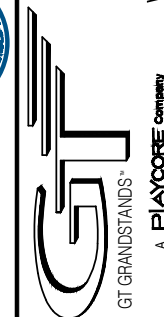
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DWG NO.

BA.1



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**OPTIONAL FOUNDATION PLAN\***

SCALE: 3/8" = 1' - 0"

FOUNDATION PLAN  
 3 ROW BLEACHER  
 6" RISE / 10" SEAT

NR-0327GS  
 NR SERIES

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FP.1

\* MINIMUM FOUNDATION AREA SHOWN. DEPENDING ON LOCAL SOIL CONDITIONS, BLEACHER CAN BE INSTALLED ON A CONCRETE PAD OR FOOTERS, OR ATTACHED TO 2x6 TREATED LUMBER GROUND SILLS AND PLACED ON COMPACTED STONE, ASPHALT, OR ANY OTHER SMOOTH, SOLID, LEVEL SURFACE. CONSULT YOUR LOCAL CONCRETE CONTRACTOR TO DETERMINE PROPER CONCRETE SPECIFICATIONS FOR YOUR LOCAL SOIL AND WEATHER-RELATED CONDITIONS. THE BEARING SURFACE MUST BE CAPABLE OF SUPPORTING A MINIMUM OF 660 POUNDS PER LINEAR FOOT. TO MEET LOCAL CODES, BLEACHERS WILL NEED TO BE ANCHORED. ANCHORING SYSTEMS FOR ALL SURFACE TYPES ARE AVAILABLE - CONTACT YOUR BLEACHER SALES REPRESENTATIVE FOR MORE INFORMATION.