

# ***ALUMINUM 5 ROW x 27'-0" - NATIONAL REP SERIES***

**MODEL**  
***NR-0527AMC***

  
GT GRANDSTANDS™  
A PLAYCORE COMPANY  
2810 Sydney Road  
Plant City, Florida 33566  
Phone: 813-305-1415  
Fax: 813-305-1419  
www.gtgrandstands.com

COVER SHEET  
5 ROW BLEACHER  
8" RISE / 10" SEAT

NR-0527AMC  
OPTIONAL -MS (MUD SILL)  
OPTIONAL -RB (RUBBER BUMPER)

DRAWN BY

MME

CHECKED BY

DATE

08/09/2017

SCALE

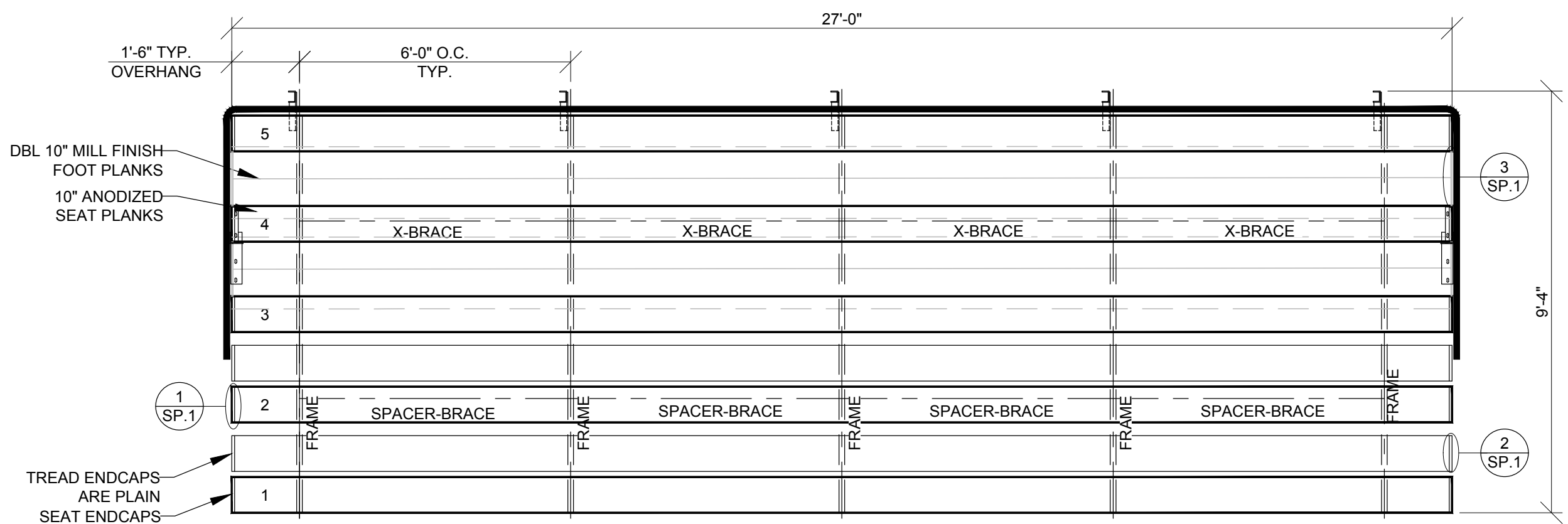
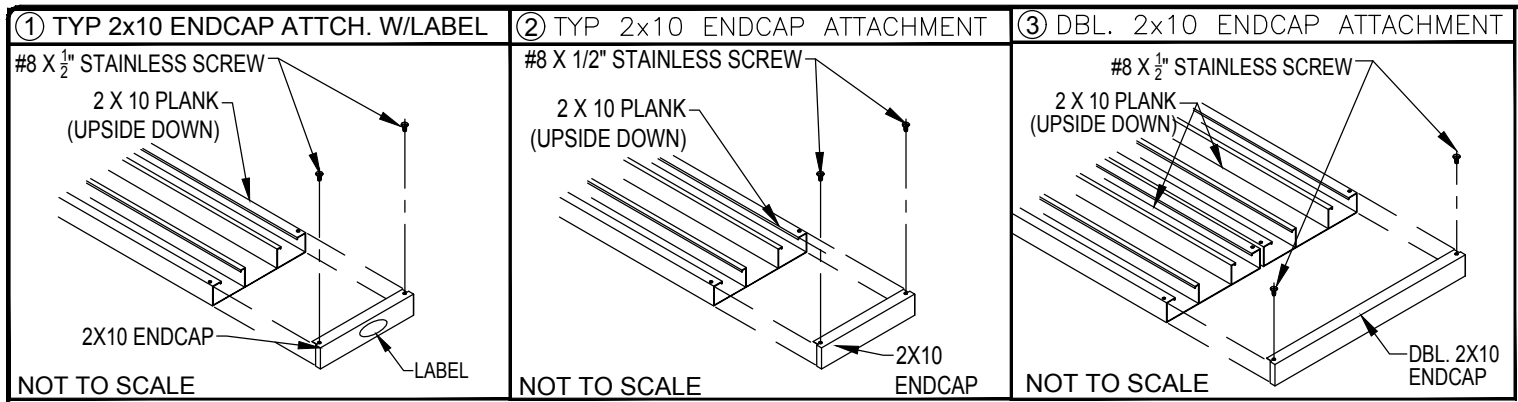
JOB NO.

NR-0527AMC

DWG NO.

CS.1

CS.1 - COVER SHEET  
SP.1 - BLEACHER SEATING PLAN  
FB.1 - FRAME AND BRACING  
PP.1 - PLANK PLAN  
BA.1 - BLEACHER ASSEMBLY  
GR.1 - GUARDRAIL ELEVATION  
GR.2 - GUARDRAIL ASSEMBLY  
FP.1 - FOUNDATION PLAN



**SEATING PLAN**  
SCALE: 3/8" = 1' - 0"

SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
27	18.00	18.00	5	90
			<i>NET SEATS</i>	90
			<i>WHEELCHAIR SPACES</i>	0
			<b>TOTAL NET SEATING CAPACITY</b>	<b>90</b>
			<i>(BASED ON 18" PER SEAT)</i>	

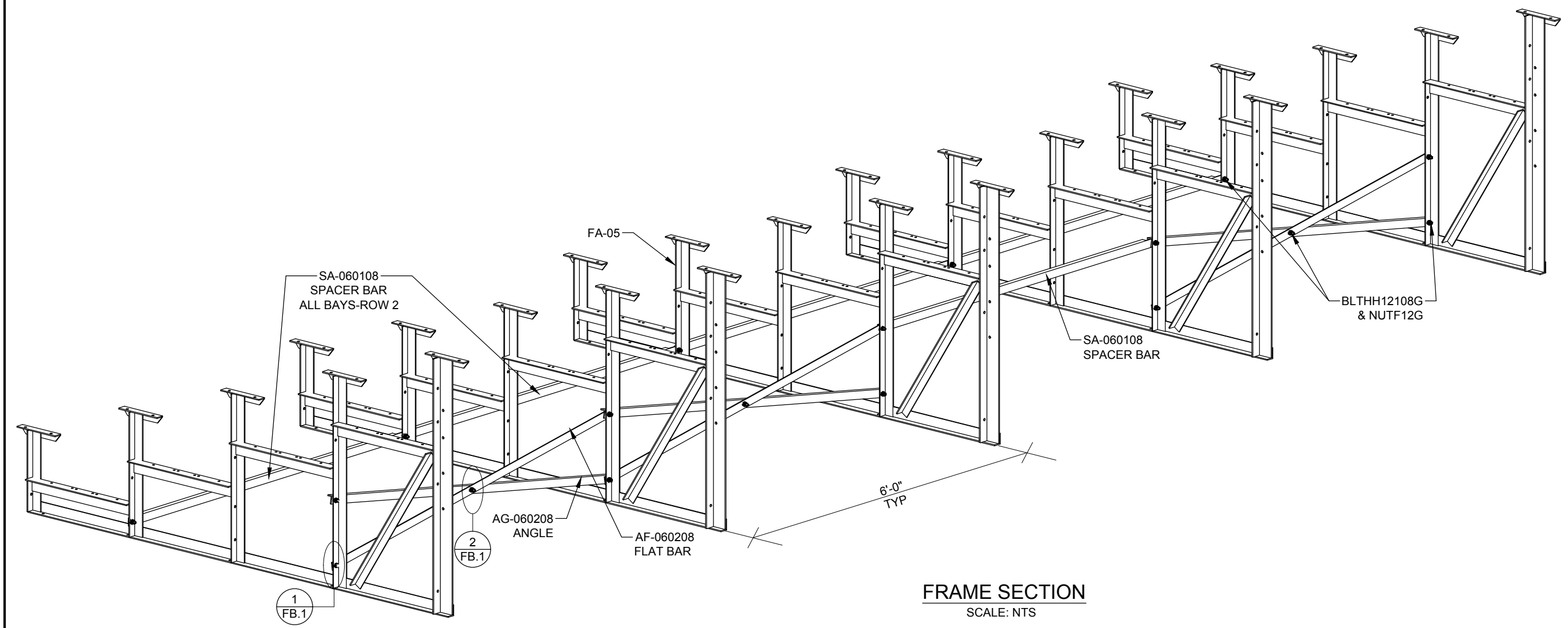
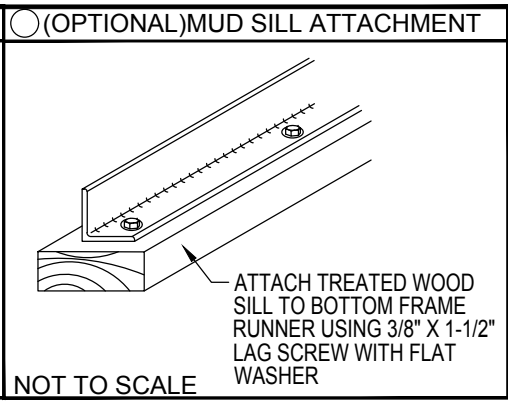
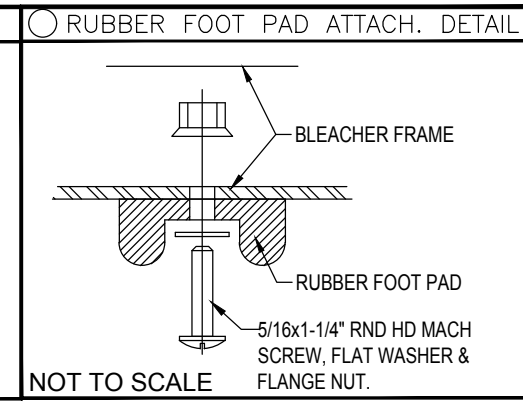
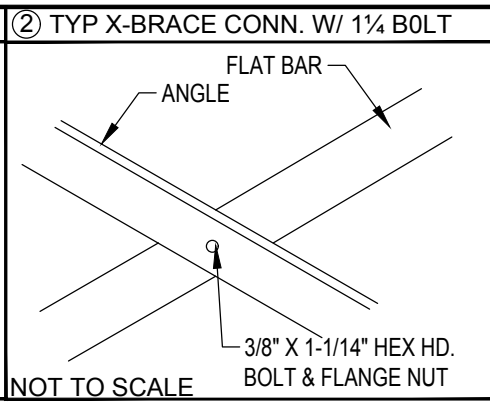
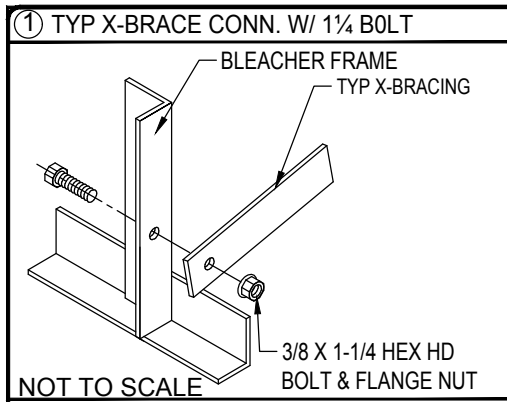
LOCAL CODES AND SPECIFICATIONS WILL VARY FROM REGION TO REGION AND WILL ALSO CHANGE OVER TIME. IT IS THE BUYER'S RESPONSIBILITY TO CHECK LOCAL CODES FOR COMPLIANCE.

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5 ROW BLEACHER  
8" RISE / 10" SEAT

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NR SERIES

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MME  
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DATE  
08/09/2017  
SCALE  
1/2" = 1' - 0"  
JOB NO.  
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DWG NO.  
SP.1



PRE-ASSEMBLE X-BRACE SETS. EACH SET CONSISTS OF A ANGLE AND FLAT BAR. PLACE THE PIECES TOGETHER AT THE FLAT SIDE AND CONNECT USING A 3/8" X 1 1/4 HEX BOLT & FLANGE NUT.

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FRAME AND BRACING  
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8" RISE / 10" SEAT

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OPTIONAL -RB (RUBBER BUMPERS)

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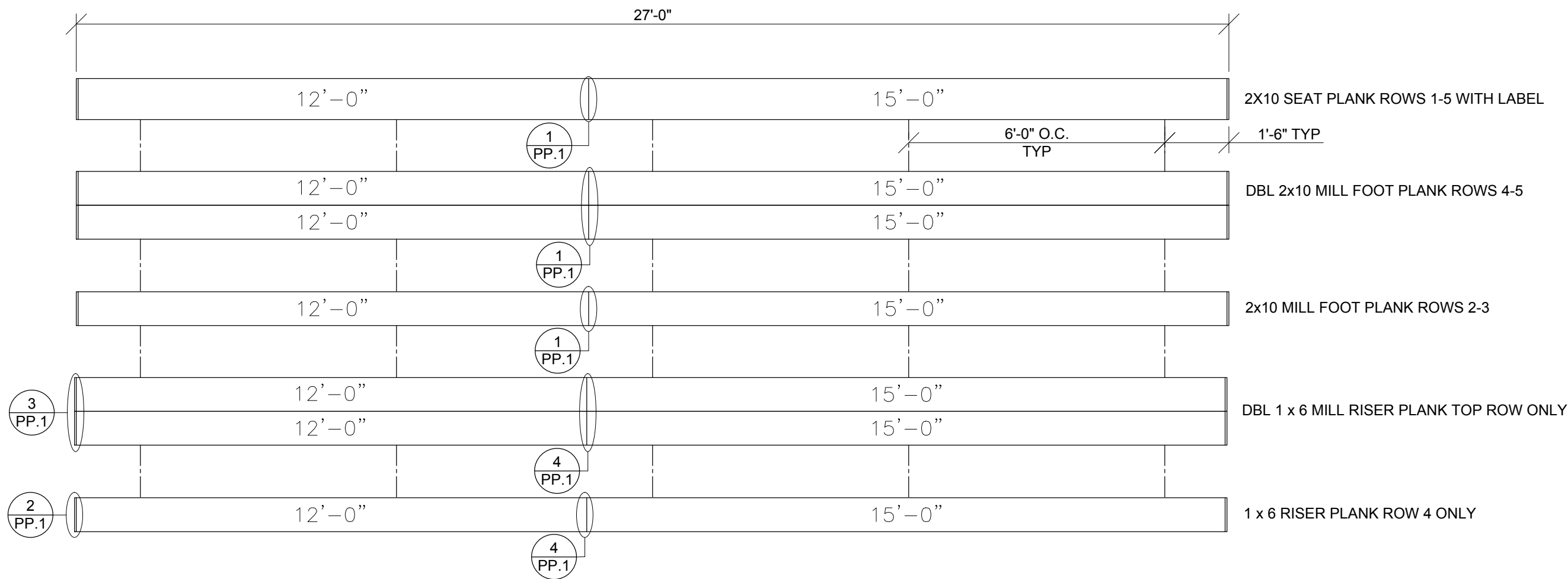
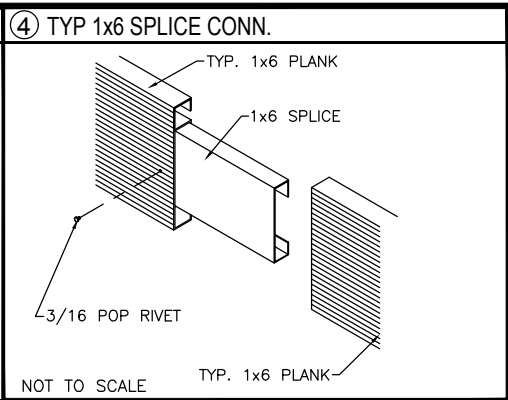
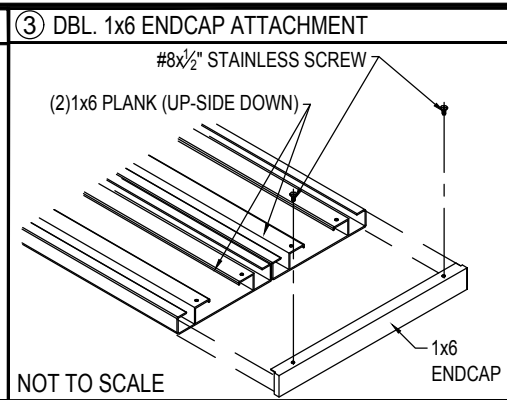
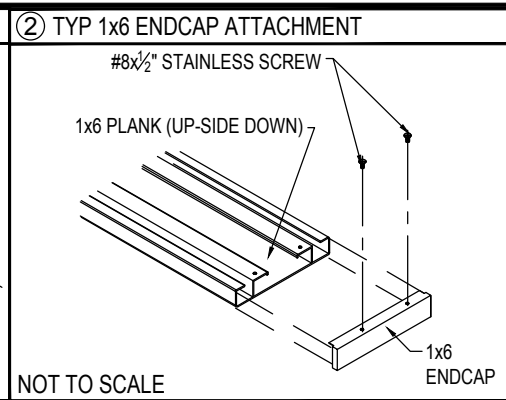
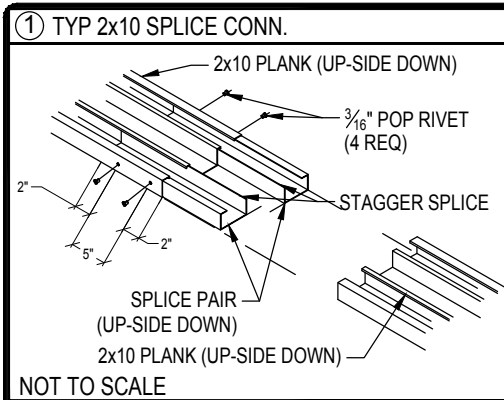
DATE  
08/09/2017

SCALE  
AS SHOWN

JOB NO.

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DWG NO.

FB.1



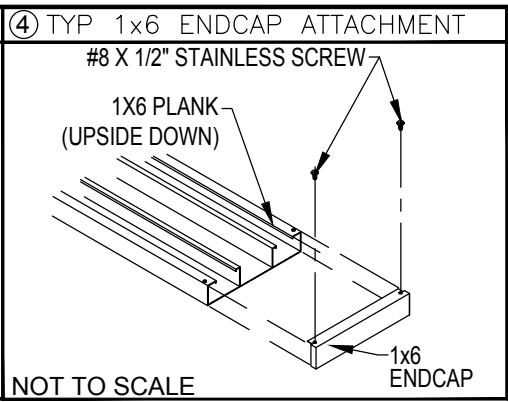
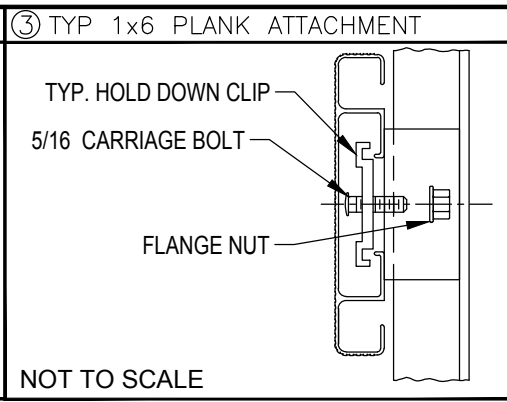
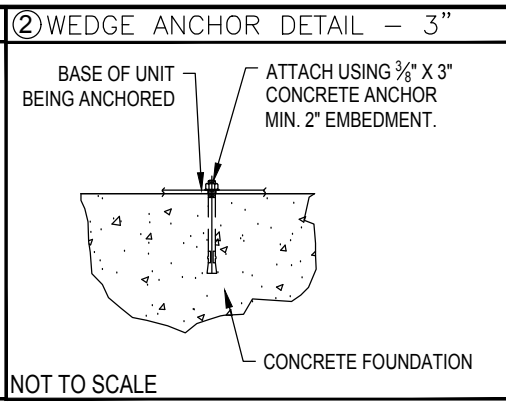
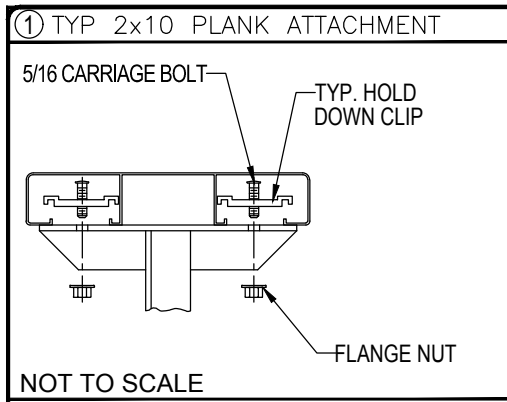
**PLANK PLAN**  
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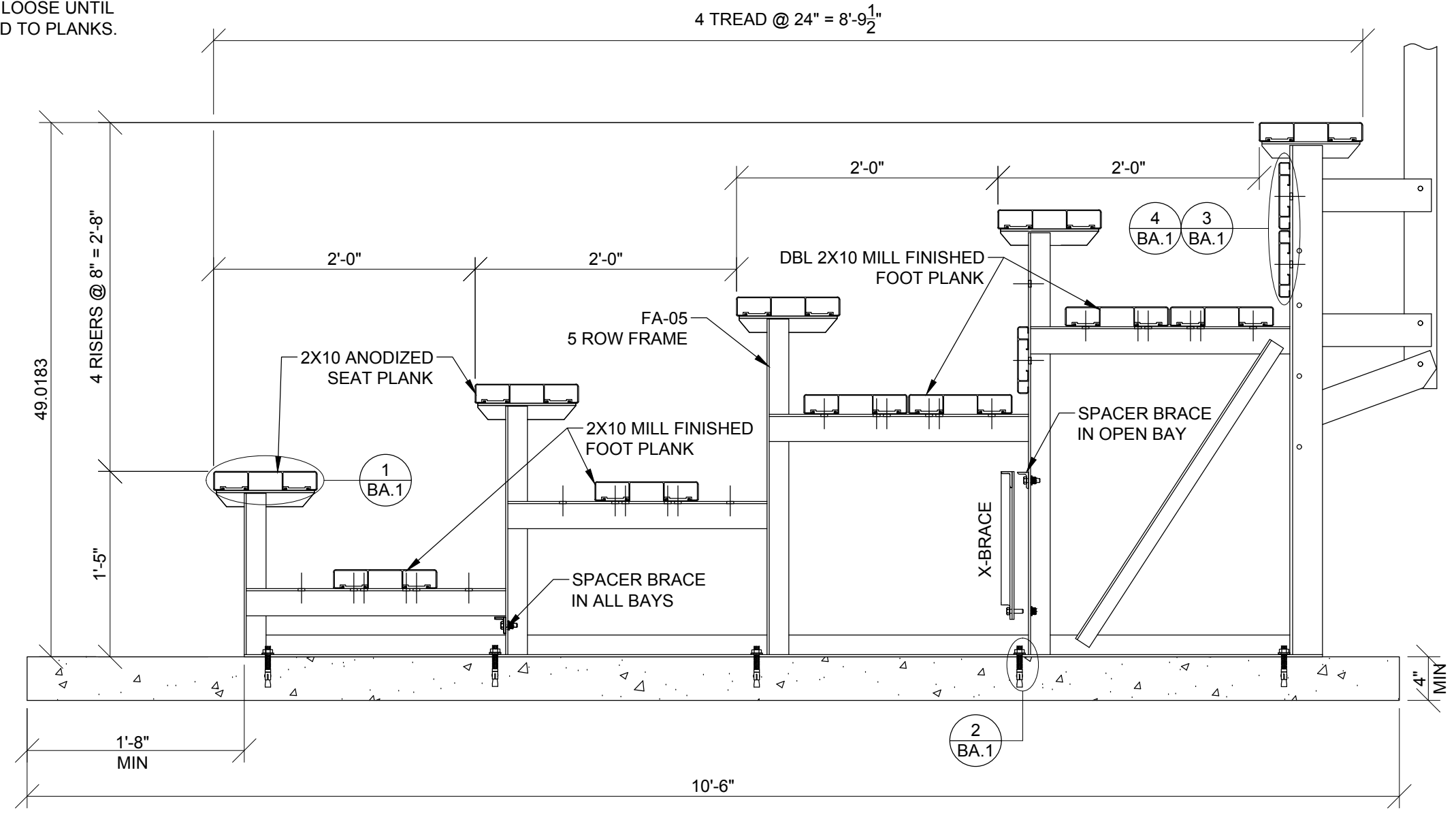
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DRAWN BY MME
CHECKED BY
DATE 08/09/2017
SCALE AS SHOWN
JOB NO.
NR-0527AMC DWG NO.
PP.1



NOTE: LEAVE FLANGE NUT LOOSE UNTIL CLIPS HAVE BEEN SECURED TO PLANKS.



**BLEACHER ASSEMBLY**  
SCALE: 1" = 1' - 0"

\*CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.

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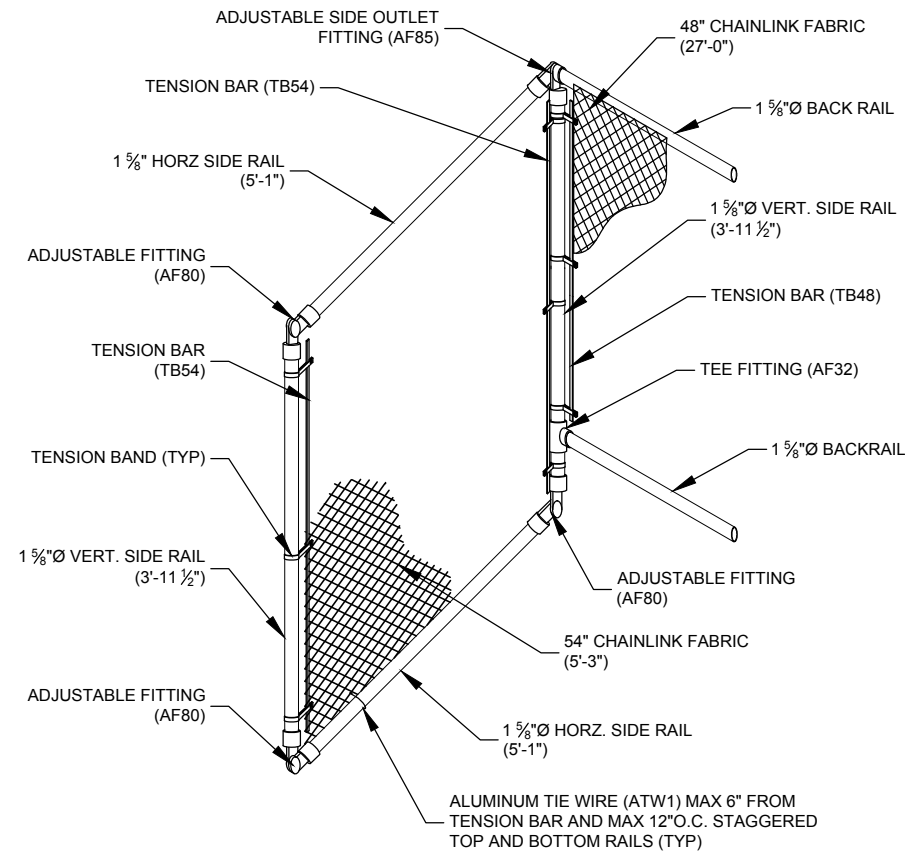
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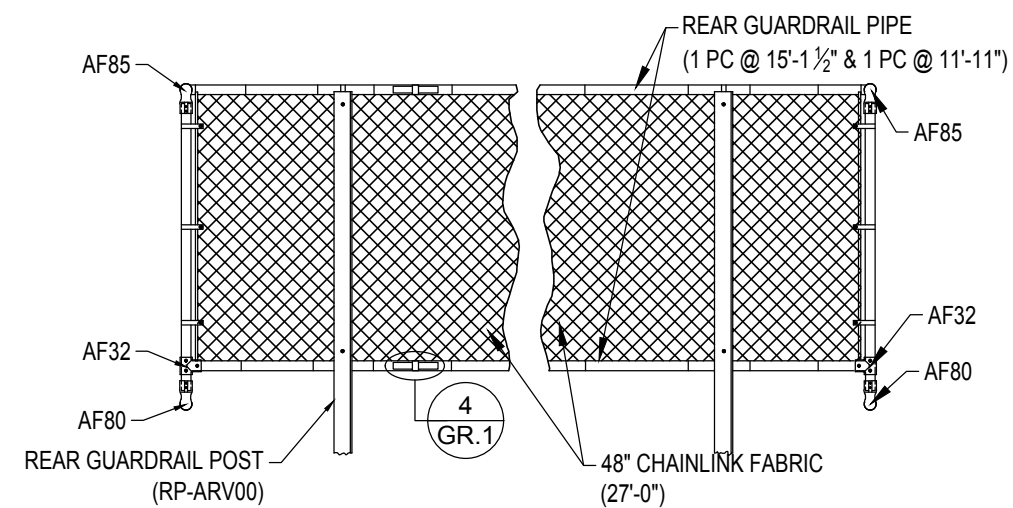
NR-0527AMC  
(OPTIONAL CONCRETE FOUNDATION)  
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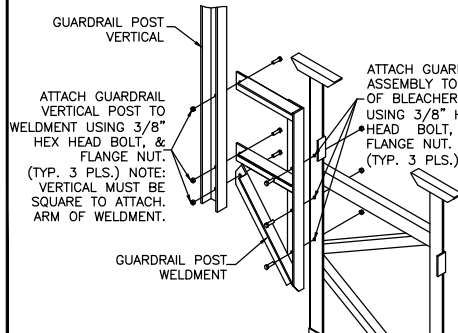
**DETAIL "A"**



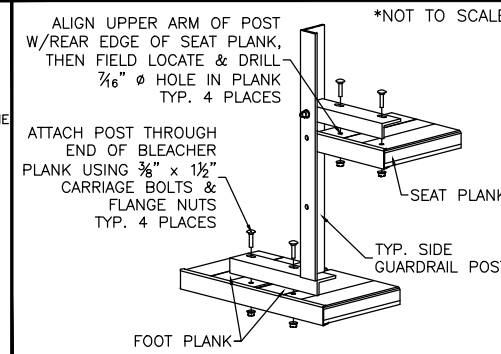
**REAR GUARDRAIL**



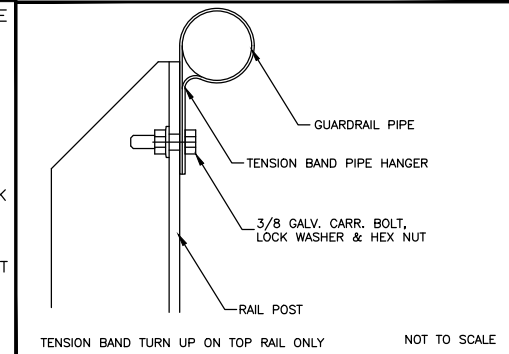
**① REAR GUARDRAIL POST ATTACH.**



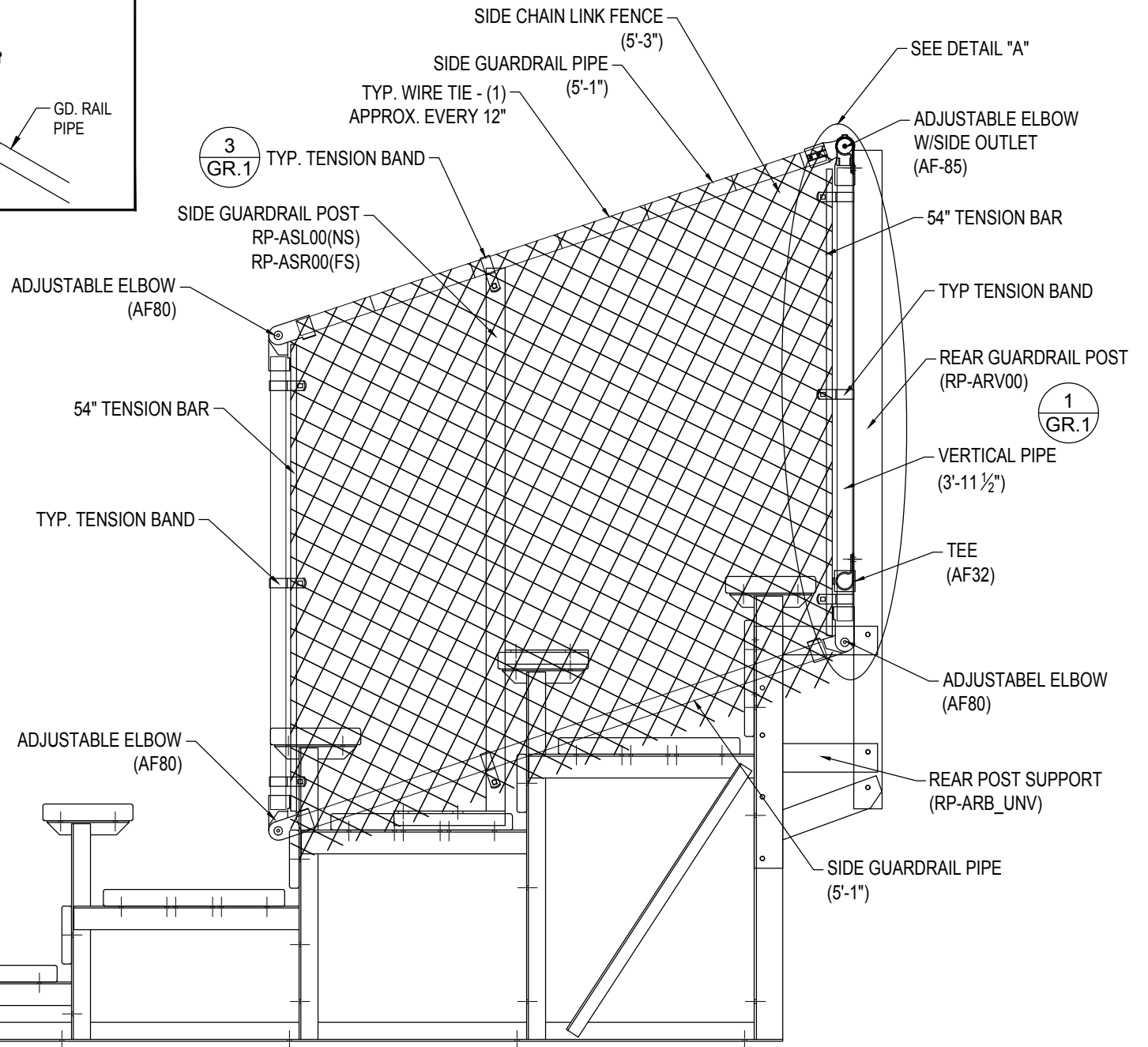
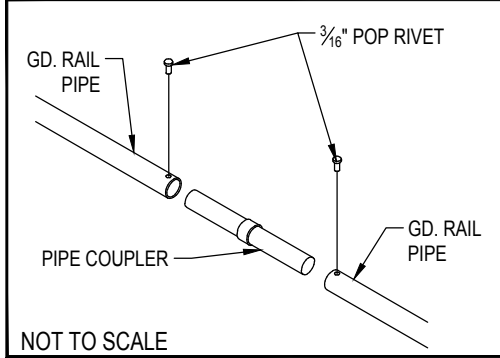
**② SIDE GD. RAIL POST INSTALLATION**



**③ TENSION BAND ATTACHMENT**



**④ PIPE COUPLER INSTALLATION**



**GUARDRAIL ELEVATION**

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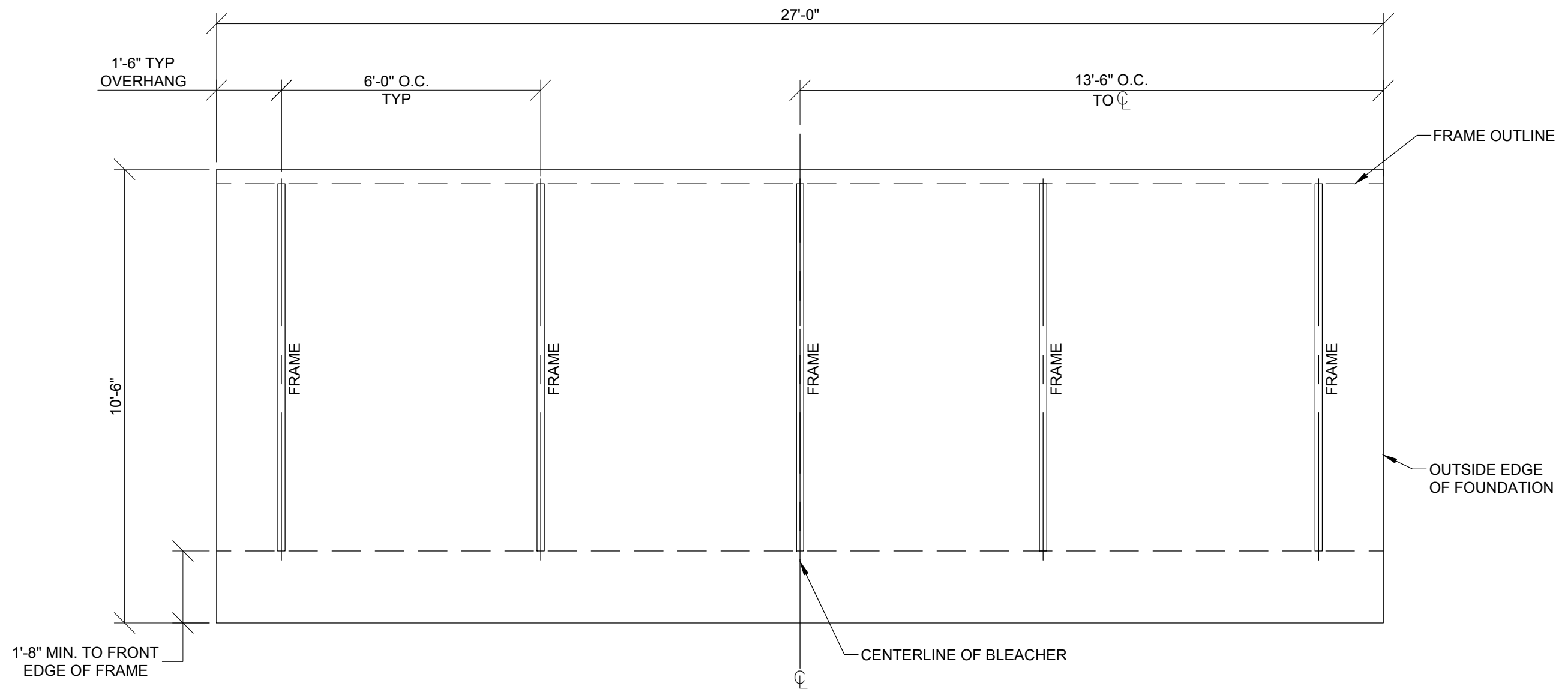
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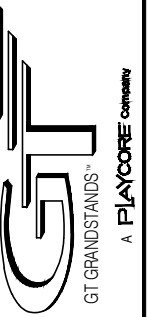


**OPTIONAL FOUNDATION PLAN\***

SCALE: 3/8" = 1' - 0"

\* MINIMUM FOUNDATION AREA SHOWN. DEPENDING ON LOCAL SOIL CONDITIONS, BLEACHER CAN BE INSTALLED ON A CONCRETE PAD OR FOOTERS, OR ATTACHED TO 2x6 TREATED LUMBER GROUND SILLS AND PLACED ON COMPACTED STONE, ASPHALT, OR ANY OTHER SMOOTH, SOLID, LEVEL SURFACE. CONSULT YOUR LOCAL CONCRETE CONTRACTOR TO DETERMINE PROPER CONCRETE SPECIFICATIONS FOR YOUR LOCAL SOIL AND WEATHER-RELATED CONDITIONS. THE BEARING SURFACE MUST BE CAPABLE OF SUPPORTING A MINIMUM OF 660 POUNDS PER LINEAR FOOT. TO MEET LOCAL CODES, BLEACHERS WILL NEED TO BE ANCHORED. ANCHORING SYSTEMS FOR ALL SURFACE TYPES ARE AVAILABLE - CONTACT YOUR BLEACHER SALES REPRESENTATIVE FOR MORE INFORMATION.

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